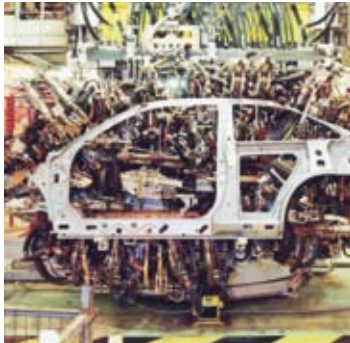




aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



Directional Control Valves

Series VA13 and VA15

3- and 5-port valves. G1/8

Catalogue PDE2617TCUK. Edition June 09



ENGINEERING YOUR SUCCESS.

Directional control valves

Working medium, air quality

Working medium: Dry, filtered compressed air to ISO 8573-1 class 3.4.3.

Recommended air quality

For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m³, which is what a standard compressor with a standard filter gives.

Compact installation dimensions - flexible installation



The VA13/15 valve range consists of spool valves of extremely robust design, incorporating a wide range of manual, mechanical and pilot-operated actuators.

Rust and corrosion resistant designs.

The valve bodies and caps are made of brass. Stainless steel is used in the spools and the mechanical actuating devices. Versions intended for panel mounting have chromium-plated steel actuators and panel bezels.

Mobile applications

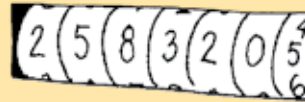


The robust design, coupled with good corrosion resistance, makes the valves suitable for a wide range of applications. Manually operated valves are suitable for industrial and transport applications. The stable and ergonomically designed actuators make the valves easy to operate even with heavy working gloves.

ISO 8573-1 quality classes

Quality class	Pollution		Water max. press. dew point (°C)	Oil max. concentration (mg/m ³)
	particle size (µm)	max. concentration (mg/m ³)		
1	0,1	0,1	-70	0,01
2	1	1	-40	0,1
3	5	5	-20	1,0
4	15	8	+3	5,0
5	40	10	+7	25
6	-	-	+10	-

High reliability



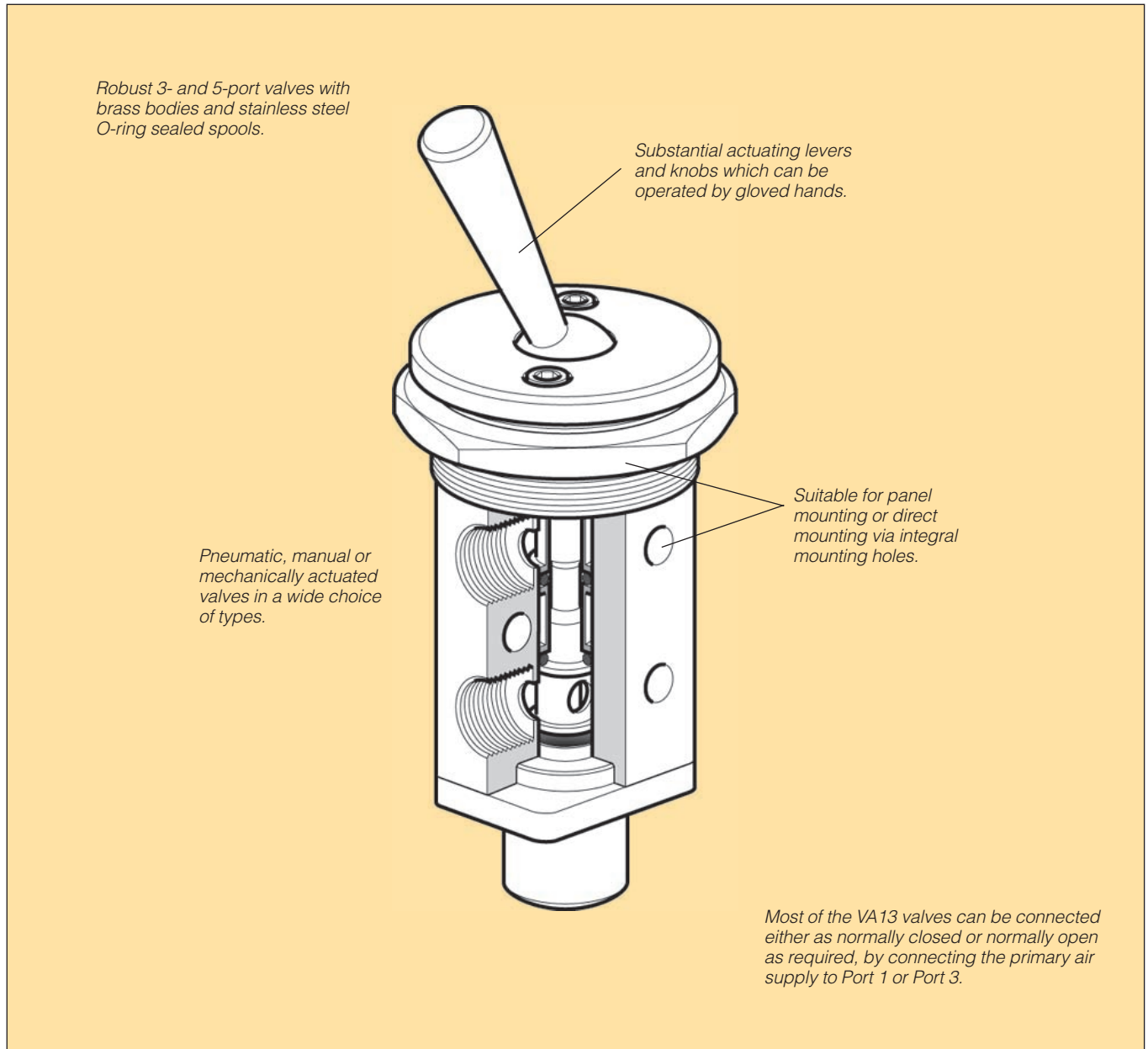
Valves easily comply with the requirements for component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983.

The VA valves have few moving parts combined with short spool movement, these features combine to give valves having high reliability and long service life. The valves are designed for use with or without supplementary lubrication.

Maintenance

When maintenance is required repair kits containing replacement seals are available. See page 15

Directional control valves



Ordering example **VA13-HIS4**

Valve type, VA _____

Valve size 1 = G1/8 _____


Number of ports, 3 or 5 _____

Type of actuation _____

Type of return _____

Type of installation _____

4 = panel mounted _____



Products specially suitable for the transport industry.

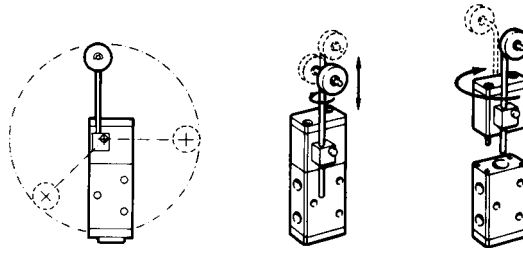
Directional control valves

Installation

Correctly mounted valves require only a minimum of maintenance. For maximum life, follow the instructions with regard to actuation directions, actuation speeds, angles and adjustments.

Panel mounting

Mount the valves in a 40,5 mm diameter hole (thread M40 x 1,5). The panel-mounting collars have a flange on the front of the panel and a retaining nut behind the panel, for simple installation and clean and attractive appearance.

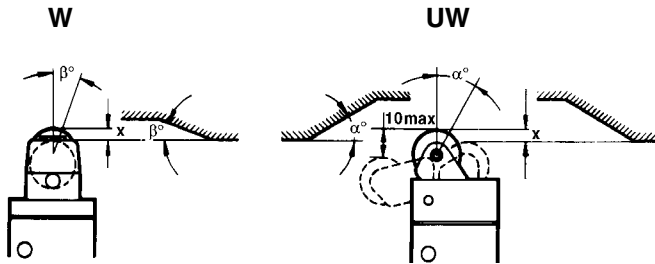


Fitting adjustable roller actuators

The rest position of the actuating arm can be arranged at any required angle on the actuator shaft (360°).

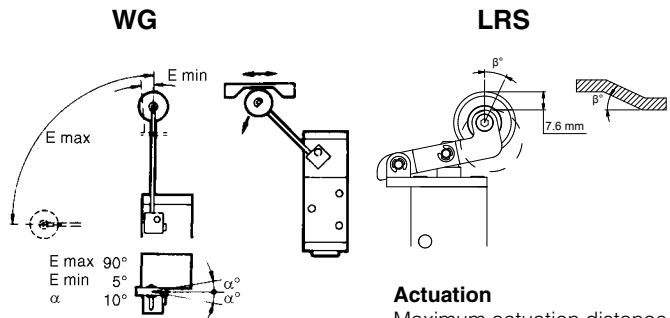
The length of the arm is adjustable, and it can also be rotated through 180°. Note, however, that the roller must always be parallel to the valve body.

The arm can also be positioned on the other side of the valve by removing the actuating mechanism, turning it through 180° and reassembling it.



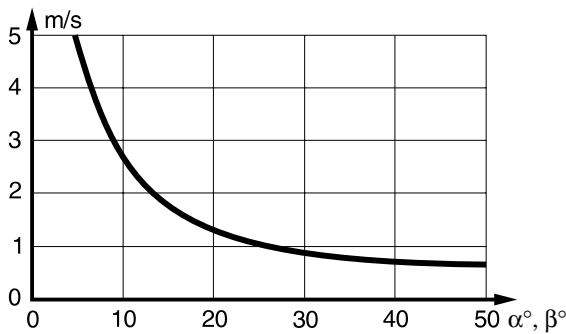
Actuation

Maximum actuation distance (X), i.e. the maximum spool stroke length, is 4 mm. Valves are fully open after 3,5 mm travel. Type UW toggle cam actuators permit a vertical motion in toggle direction of up to 10 mm.



Actuation

Maximum actuation distance, the maximum spool stroke length is 7.6 mm.



Actuation speed as a function of actuation angle

Optimum valve life will be obtained if the shape of actuation cams is matched to the method of actuation employed. The principle is that the higher the speed of the actuating motion, the smaller the incident angle. The characteristic curve shown here plots the incident angle against speed of the actuating stroke.

Actuation by adjustable roller

Actuation can be arranged in both directions if the arm is set as shown above. The arm needs to be moved through only 5° to make the valve change over, although a travel range of up to 90° can be accepted.

Material specifications

Valve bodies, end covers,	Brass
spring guides	Polished stainless steel
Spools	Nitrile rubber
Seals	Zinc plated steel
Screws, nuts, washers	Steel
Balls	Acetal plastic
Push-buttons, knobs	Chrome-plated steel
Levers	Phosphatized cast-iron
Pedals	Hardened stainless steel
I-plunger	Acetal plastic
Rollers	

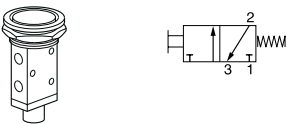
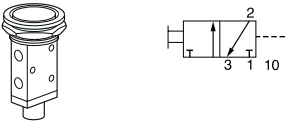
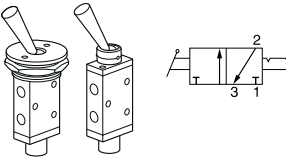
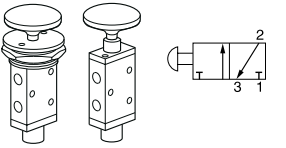
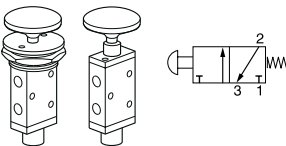
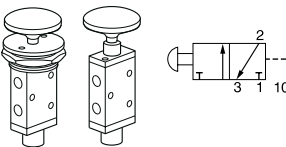
IMPORTANT



Before servicing, make sure that the valve is depressurised. Disconnect the primary air hose to ensure that the air supply is safely interrupted before removing valves.

Data

Working temperature:	-20 °C to +70 °C
Working pressure:	max 10 bar
Flow (acc. to ISO 6358)	
C:	0,9 NI/s, bar
Qn (P1=6 bar, Δp=1 bar):	3,6 l/s
Qmax:	6,3 l/s
Cv:	0,21

Symbol	Actuator	Return	Mounting	Changeover force at 6 bar	Weight kg	Order code
	Push-button Red	Spring	Panel mounted	32,5 N	0,37	VA13-HIS4
	Push-button Black	Spring	Panel mounted	32,5 N	0,37	VA13-HIS4A06*
	Push-button Red	Air signal	Panel mounted	6 N**	0,37	VA13-HIA4
	Hand lever Held in two positions	Hand lever	Panel mounted	8 N	0,52	VA13-HB24
		Hand lever	Side mounted	8 N	0,35	VA13-HB2
	Knob Red Two positions	Knob	Panel mounted	3 N	0,48	VA13-KL24
		Knob	Side mounted	3 N	0,31	VA13-KL2
	Knob Red	Spring	Panel mounted	31,5 N	0,49	VA13-KS4
		Spring	Side mounted	31,5 N	0,32	VA13-KS
	Knob Red Two positions	Knob/ Air signal	Panel mounted	6 N**	0,49	VA13-KL2A4
		Knob/ Air signal	Side mounted	6 N**	0,33	VA13-KL2A

* Panel holder in black anodized aluminium.

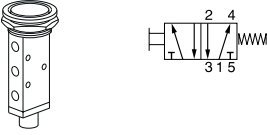
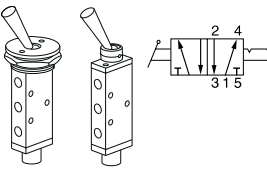
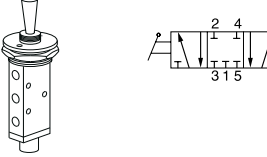
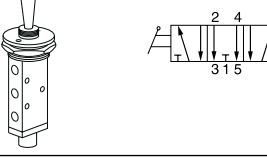
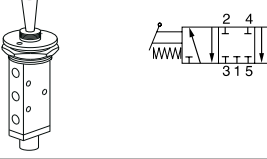
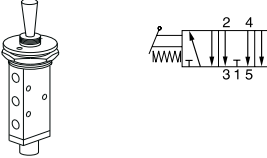
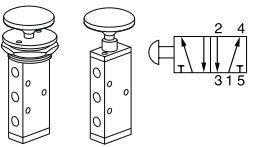
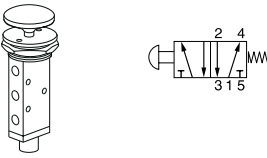
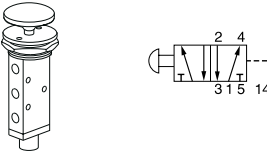
** Without signal pressure. Signal pressure min 3 bar at 6 bar supply pressure.



All VA13 valves (except VA13-WGR and VA13-RWG) can be connected either as normally closed 3/2 valve (NC) or normally open 3/2 valve (NO) as required, by connecting the primary air supply to Port 1 or Port 3.

Data

Working temperature: -20 °C to +70 °C
 Working pressure: max 10 bar
 Flow (acc. to ISO 6358)
 C: 0,9 Nl/s, bar
 Qn (P1=6 bar, Δp=1 bar): 3,6 l/s
 Qmax: 6,3 l/s
 Cv: 0,21

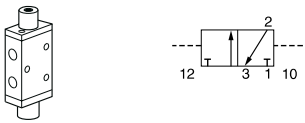
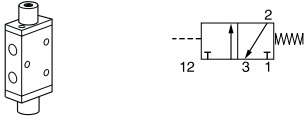
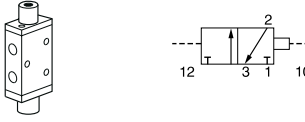
Symbol	Actuator	Return	Mounting	Changeover force at 6 bar	Weight kg	Order code
	Push-button Red	Spring	Panel mounted	34,5 N	0,46	VA15-HIS4
	Hand lever Held in two positions	Hand lever	Panel mounted	9 N	0,63	VA15-HB24
			Side mounted	9 N	0,45	VA15-HB2
	Hand lever Held in three positions	Hand lever	Panel mounted Closed centre position	9 N	0,63	VA15-HB34
	Hand lever Held in three positions	Hand lever	Panel mounted Exhausted centre position	9 N	0,63	VA15-XHB34
	Hand lever Three positions self-centring	Hand lever	Panel mounted Closed centre position	9 N	0,63	VA15-HC4
	Hand lever Three positions self-centring	Hand lever	Panel mounted Exhausted centre position	9 N	0,63	VA15-XHC4
	Knob Red Two positions	Knob	Panel mounted	5 N	0,58	VA15-KL24
			Side mounted	5 N	0,42	VA15-KL2
	Knob Red	Spring	Panel mounted	34,5 N	0,60	VA15-KS4
	Knob Red Two positions	Knob/Air signal	Panel mounted	8 N*	0,61	VA15-KL2A4

*Without signal pressure. Signal pressure min 3 bar at 6 bar supply pressure.

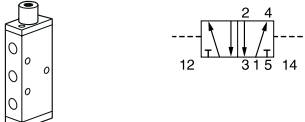
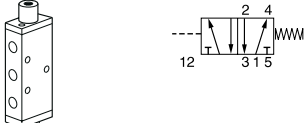
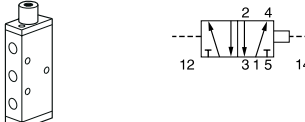
Data

Working temperature: -20 °C to +70 °C
 Working pressure: max 10 bar
 Flow (acc. to ISO 6358)
 C: 0,9 NI/s, bar
 Qn (P1=6 bar, Δp=1 bar): 3,6 l/s
 Qmax: 6,3 l/s
 Cv: 0,21

VA13


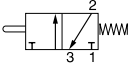

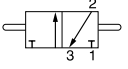

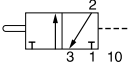
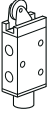
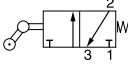
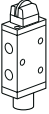
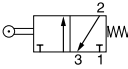
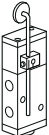
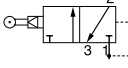
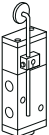
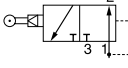

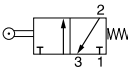
Symbol	Actuator	Return	Mounting	Signal pressure min, bar at 6 bar actu./return	Weight Kg	Order code
	Air signal	Air signal	Side mounted	3/3	0,33	VA13-AA
	Air signal	Spring	Side mounted	4/-	0,32	VA13-AS
	Air signal with priority	Air signal	Side mounted	3/4	0,32	VA13-ADA

VA15


Symbol	Actuator	Return	Mounting	Signal pressure min, bar at 6 bar actu./return	Weight Kg	Order code
	Air signal	Air signal	Side mounted	3/3	0,33	VA15-AA
	Air signal	Spring	Side mounted	4/-	0,32	VA15-AS
	Air signal with priority	Air signal	Side mounted	3/4	0,32	VA15-ADA

Data

Working temperature: -20 °C to +70 °C
 Working pressure: max 10 bar
 max 8 bar for WGR and RWG
 Flow (acc. to ISO 6358)
 C: 0,9 NI/s, bar
 Qn (P1=6 bar, Δp=1 bar): 3,6 l/s
 Qmax: 6,3 l/s
 Cv: 0,21

	Symbol	Actuator	Return	Mounting	Changeover force at 6 bar	Weight kg	Order code
		Plunger	Spring	Side mounted	32,5 N	0,30	VA13-IS
		Plunger Two positions	Plunger	Side mounted	3 N	0,30	VA13-II
		Plunger	Air signal	Side mounted	6 N*	0,30	VA13-IA
		Roller one way trip	Spring	Side mounted	20,5 N	0,33	VA13-UWS
		Roller	Spring	Side mounted	32,5 N	0,33	VA13-WS
		Roller on an arm	Internal air min 4 bar	Side mounted Normally closed	0,6 N min	0,41	VA13-WGR
		Roller on an arm	Internal air min 4 bar	Side mounted Normally open	0,6 N min	0,41	VA13-RWG
		Roller	Spring	Side mounted		0,41	VA13-LRS

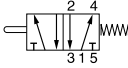


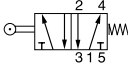
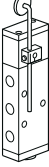

* Without signal pressure. Signal pressure min 3 bar at 6 bar supply pressure.



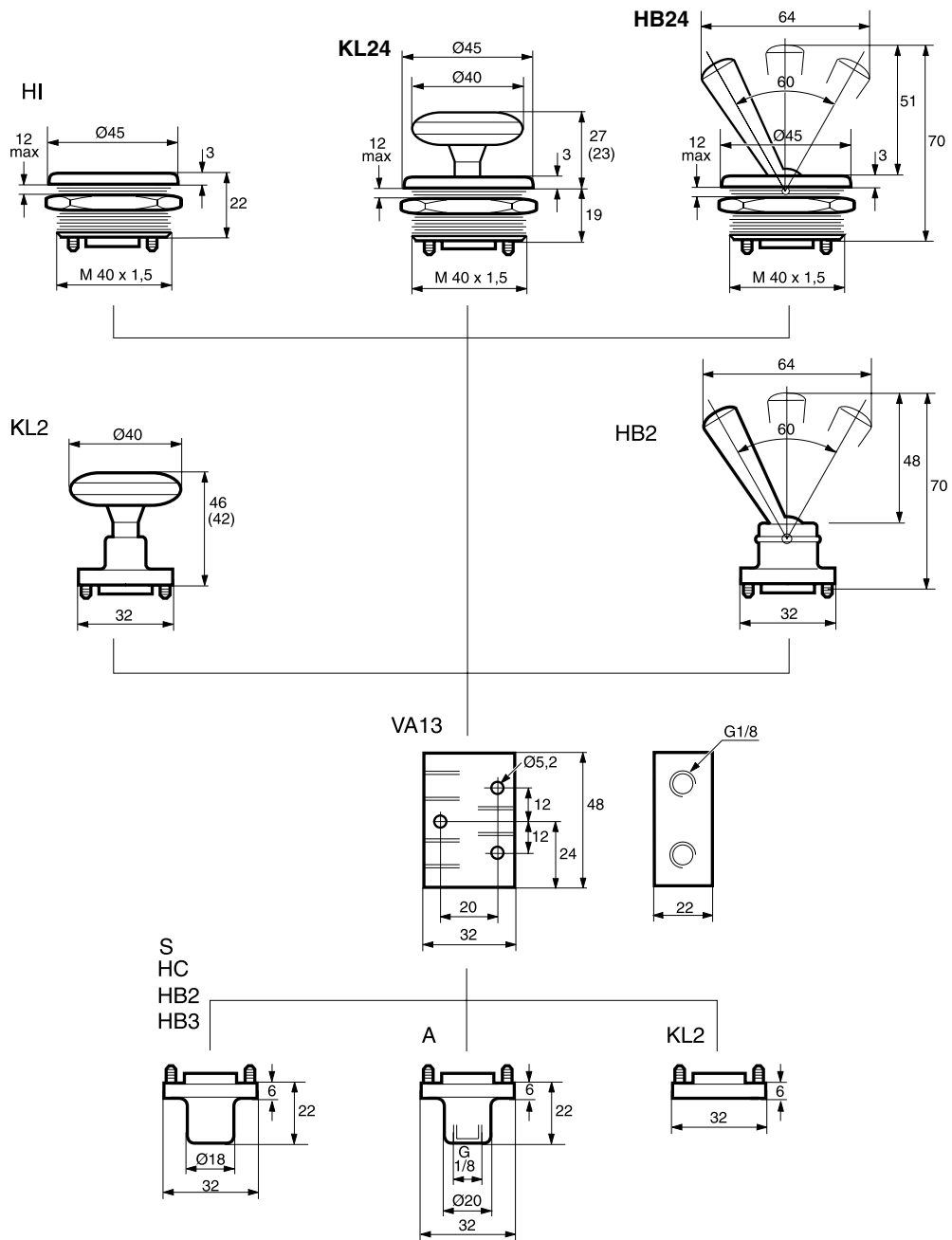
All VA13 valves (except VA13-WGR and VA13-RWG) can be connected either as normally closed 3/2 valve (NC) or normally open 3/2 valve (NO) as required, by connecting the primary air supply to Port 1 or Port 3.

Data

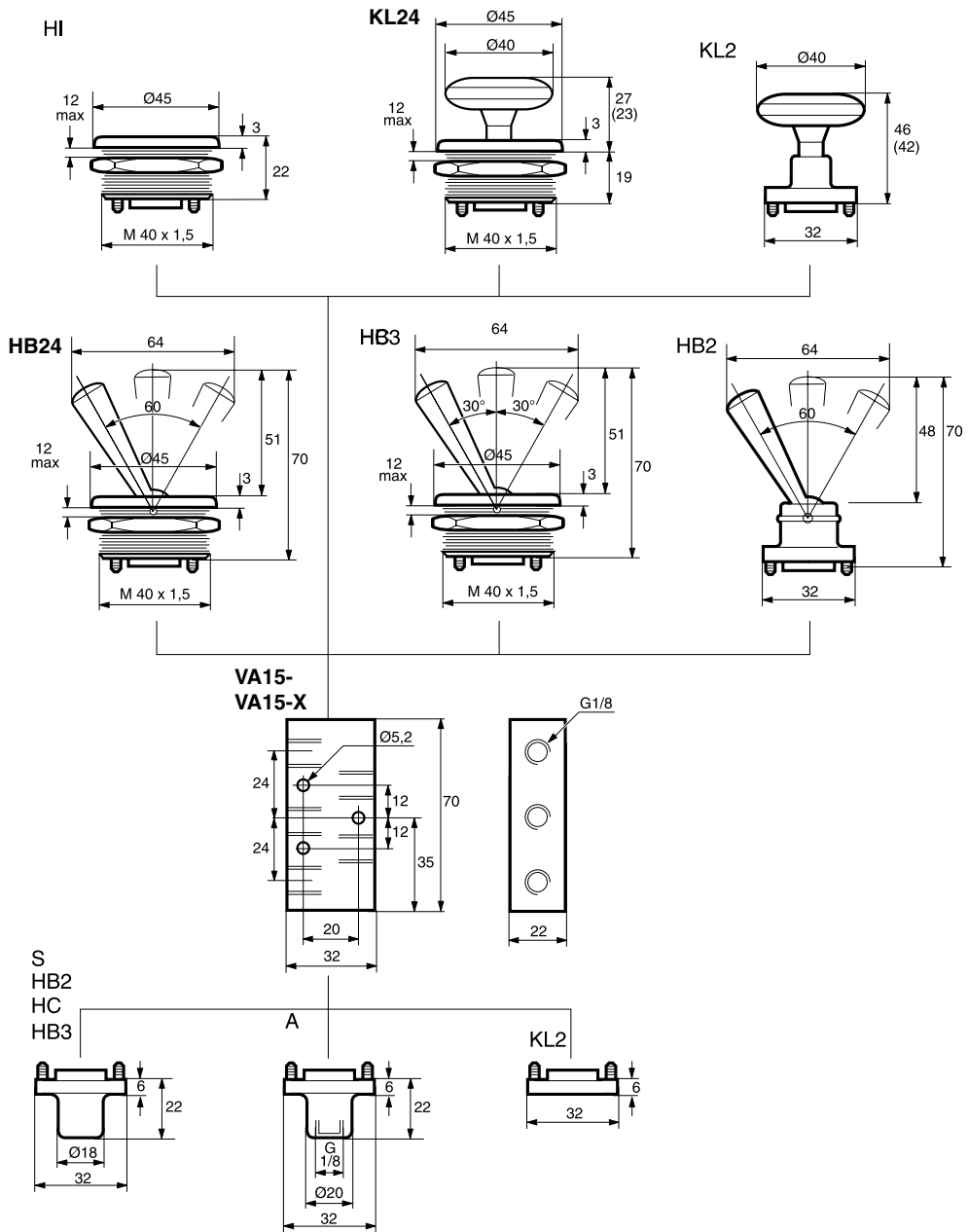
Working temperature: -20 °C to +70 °C
 Working pressure: max 10 bar
 max 8 bar for WGR
 Flow (acc. to ISO 6358)
 C: 0,9 NI/s, bar
 Qn (P1=6 bar, Δp=1 bar): 3,6 l/s
 Qmax: 6,3 l/s
 Cv: 0,21

	Symbol	Actuator	Return	Mounting	Changeover force at 6 bar	Weight kg	Order code
		Plunger	Spring	Side mounted	34,5 N	0,40	VA15-IS
		Plunger Two positions	Plunger	Side mounted	5 N	0,40	VA15-II
		Roller one way trip	Spring	Side mounted	21,6 N	0,43	VA15-UWS
		Roller	Spring	Side mounted	34,5 N	0,44	VA15-WS
		Roller on an arm	Internal air min 4 bar	Side mounted	0,6 N min	0,46	VA15-WGR
		Roller	Spring	Side mounted		0,46	VA15-LRS

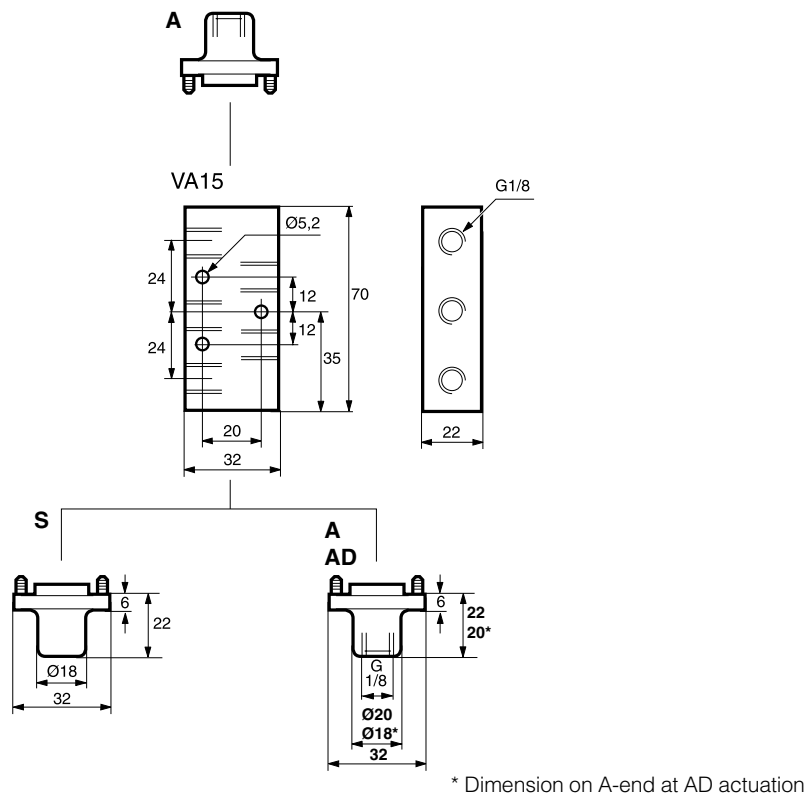
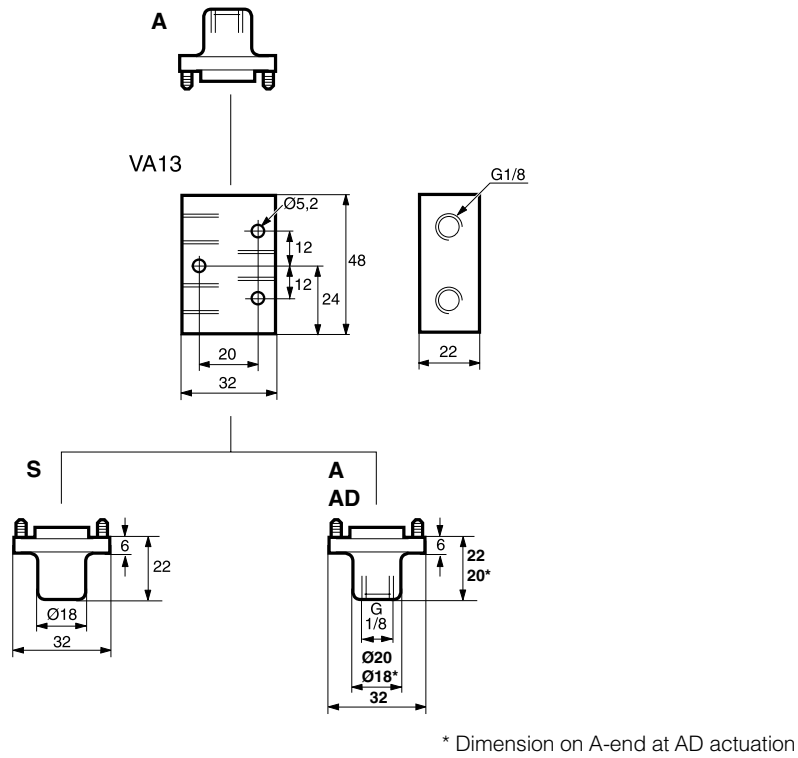
Dimensions



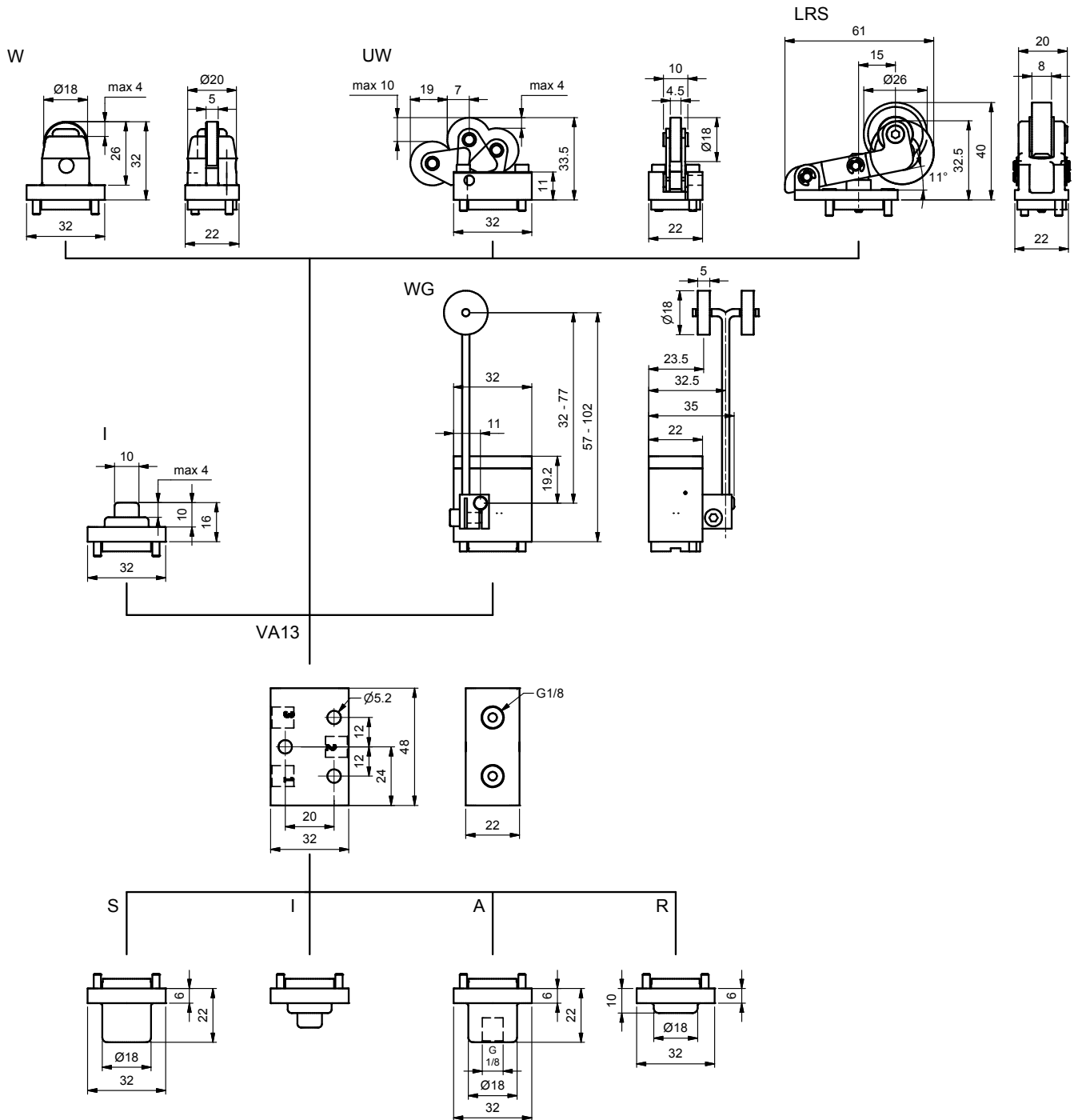
Dimensions



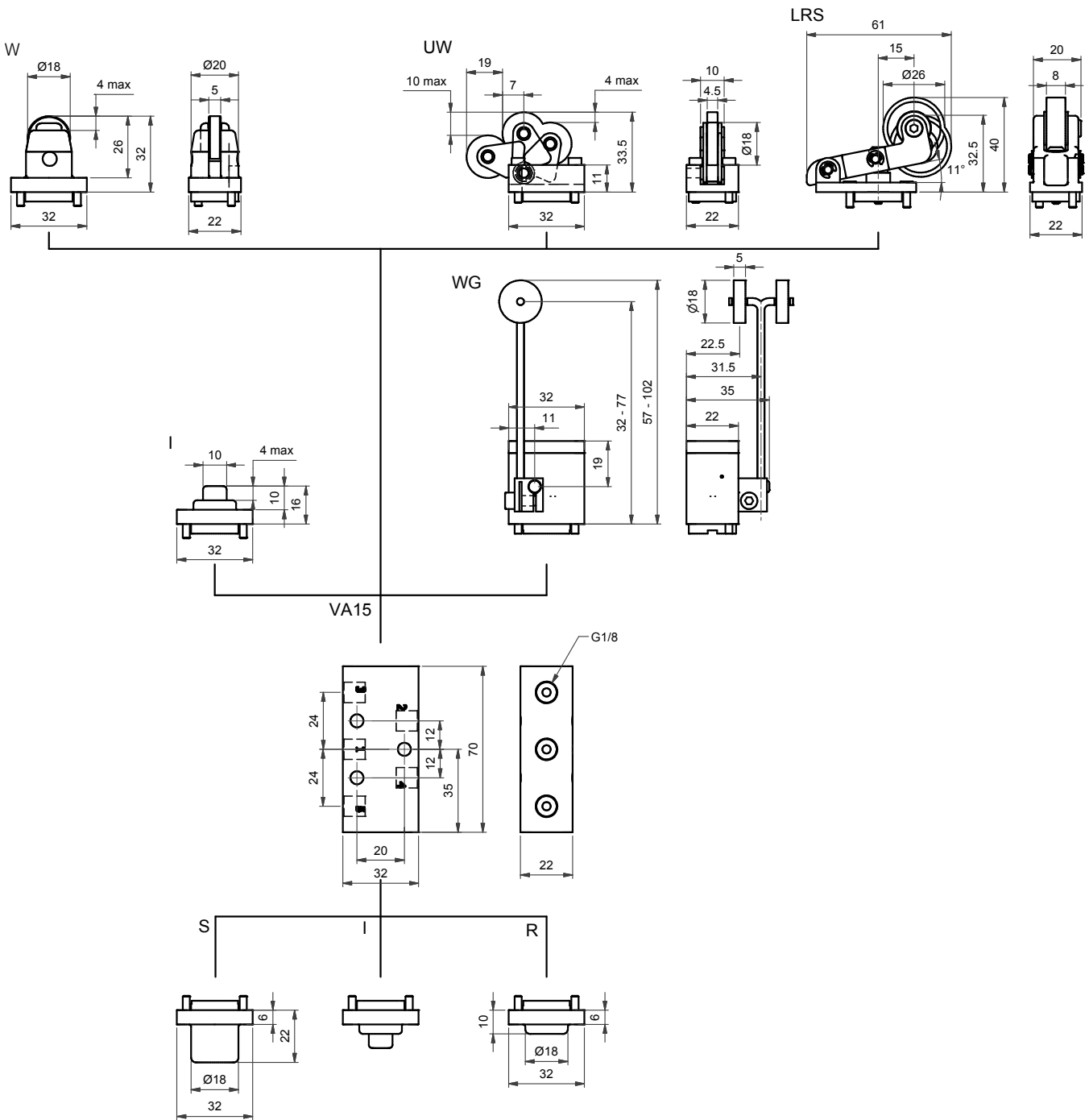
Dimensions



Dimensions

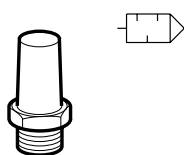


Dimensions



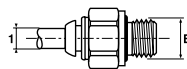
Accessories

Sintered bronze series



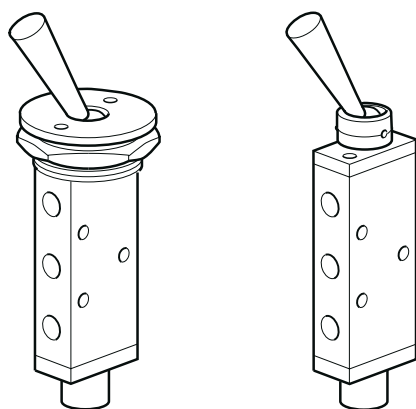
Port	Order code	Pack Qty
G1/8	9090050700	1

Male straight connectors - Parallel thread



Tube Ø1	Thread B	Order code	Box Qty
4	1/8	F4PMB4-1/8	20
6	1/8	F4PMB6-1/8	30
8	1/8	F4PB8-1/8	40

Service and Replacement Parts



VA Series Heavy Duty Valves

Order code	Repair Kit
9128674100	Body seals (6 pcs. 'O' Ring)



Important !

Before carrying out any service work, ensure that the valve and manifold have been vented. Remove the primary supply air hose to ensure total disconnection of the air supply before dismantling valves or blank connection blocks.



NB !

All technical data in this catalogue is typical only. The air quality is decisive for the valve life: see ISO 8573.



WARNING

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